POLYZORBE POLYESTER ACOUSTIC PANELS

P329 SPRAY ADHESIVE INSTALLATION INSTRUCTIONS

RECEIVING AND HANDLING

Panels should be stored in a dry/controlled area. Handle the acoustic panels carefully to avoid damage to the face or the edges. Do not twist or bow the panels during installation.

INSTALLATION TOOLS

- P329 spray adhesive is an aggressive, pressure sensitive adhesive designed for permanent bonding to drywall, metal, wood, or concrete.
- Table saw with PolyZorbe blade, band saw with plastic blade, sharp utility knife (if cutting required)
- 48" Drywall T-Square
- Level

HOW TO INSTALL

- 1 Measure and mark the distance on the top and one side of the panel where it is to be placed on the wall or ceiling.
- 2 Make a horizontal and vertical line so they intersect to form a corner. A level is recommended.
- Apply spray adhesive with 80 to 100% coverage to both the material and the substrate. To avoid overspray, leave a small gap around the edge of the panel.
- 4 Allow 2-4 minutes for the spray adhesive to tack up.
- Press the material and substrate firmly together with as much pressure as practical across the entire surface of the panel.
- 6 The initial bond will allow cutting and trimming. Maximum strength is achieved in 1-3 days.



The P329 spray canister system should be sprayed at over $60^{\circ}F$. If the cannister gets abnormally chilled or freezes, warm it up by immersing in warm water. Do not store at temperatures over $120^{\circ}F$.

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