

MEGA ZORBE™ HYDROPHOBIC MELAMINE FOAM

SOUND ABSORBING & INSULATING FOAM INSTALLATION INSTRUCTIONS

INSTALLATION TOOLS

- Utility knife
- Adhesive (if ordered without peel and stick backing)

PLANNING

- 1 For best results, Mega Zorbe should be applied on top of a constraint layer damper, like Damplifier Pro or a liquid deadener like Spectrum.
- 2 Mega Zorbe is a hydrophobic open cell foam used to absorb sound (better acoustics, modest noise reduction) and add thermal insulation.
- 3 The most common place to install Mega Zorbe is inside the door cavity. The extra absorption reduces sound reflections between the metal door skins, reducing noise from the door and improving car audio.
- 4 Mega Zorbe is an excellent insulator. Install with 100% coverage on the roof above the headliner. The additional absorption inside the vehicle cabin will also modestly reduce noise.
- 5 For high-heat applications, such as inside an engine compartment, use Mega Block instead of Mega Zorbe.

PREPARATION

- 1 Remove headliner or plastic panels to expose bare sheet metal.
- 2 Clean up any loose debris, rust, dirt, or waxy oils. Clean the surface with denatured alcohol.



Do not install Mega Zorbe on the floor! Mega Zorbe should not be squished, and will be damaged if walked on.

Always apply Mega Zorbe to the interior of the vehicle.

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INSTALLATION

- 1 Cut Mega Zorbe to the desired size with a sharp utility knife or scissors. Cut the material to fit with sizes that allow you to reinstall upholstery or trim.
- 2 Do not cover drain holes or mechanical devices.
- 3 Mega Zorbe includes an optional peel and stick backing. If adhesive is needed, adhere with spray adhesive. BE CAREFUL when handling Mega Zorbe once adhesive has been applied as “sticky fingers” can damage the foam.
 - **Spray Adhesive:** Second Skin spray adhesive, P329 Spray Adhesive, or 3M 90
 - Spray adhesive on both the OverKill Pro or OverKill and the application surface.
 - Wait 1-2 minutes for adhesive to become tacky, and then apply pressure for several minutes to bond the material to the panel.
- 4 Mega Zorbe can be stacked on top of itself if you have clearance. If applying multiple layers inside a door cavity, you will have to check window clearance. Stack the non-adhesive version of Mega Zorbe, as the spray adhesive adheres foam to foam better than the peel and stick backing.
- 5 Upholstery or plastic panels can be re-installed immediately.